

**‘48-‘52 Ford Pick-up, ‘53-‘56 Ford Pick-up  
‘55-‘59 Chevy Pick-up (TCI Frame & Stock Frame)**

**Install Instructions**

**1-866-925-1102**

[www.totalcostinvolved.com](http://www.totalcostinvolved.com)



**LOCATE THE REAR ANTI-ROLL BAR HOUSING TO THE FRAME.  
MARK 2 1/8 IN. FROM THE TOP OF THE FRAME RAIL.**



**LOCATE MEASUREMENT FROM THE REAR OF THE SHOCK CROSS-MEMBER TO THE CENTER OF THE ANTI-ROLL BAR HOUSING: 2 ¼ IN.**



**CENTER THE ANTI-ROLL BAR HOUSING ONTO THE FRAME RAIL. MAKING SURE THAT THE BAR IS LEVEL WITH THE CHASSIS. ONCE THE ANTI-ROLL BAR HOUSING IS IN POSITION WELD IT IN PLACE.**



**NEXT INSTALL THE SPLINE BAR INTO THE REAR ANTI-ROLL BAR HOUSING.**



**SEQUENCE OF INSTALLATION PER SIDE:**

- 1. NYLINER**
- 2. WASHER**
- 3. ALUMINIUM ARM**

**\*MAKE SURE THE 3/8 HOLE WITH THE FLAT HEAD IS POSITIONED TO THE FRAME SIDE.**

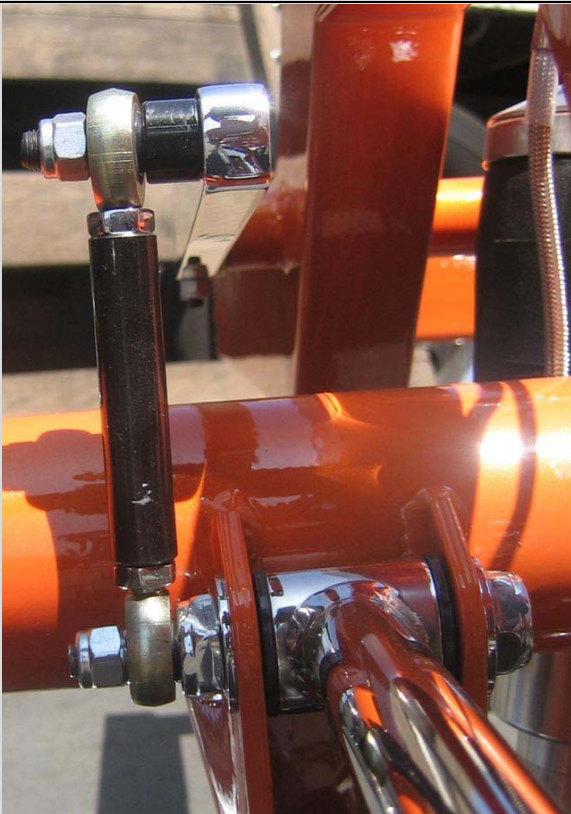


**INSTALL THE SPACER PROVIDED IN THE KIT.**

**\*MAKE SURE THE 3/8 HOLE WITH THE FLAT HEAD IS POSITIONED TO THE FRAME SIDE.**



**INSTALL THE 3/8" ROD END LINKAGE TO THE ALUMINUM ARM.**



**REPLACE THE REAR UPPER 4-LINK BAR BOLT WITH THE SUPPLIED SHOULDER BOLT. ONCE THE BOLT IS IN POSITION INSTALL THE LOWER ANTI-ROLL BAR LINKAGE TO THE SHOULDER BOLT.**